

**Amendments to the Specification**

Please replace the title with the following substitute text:

– ERROR TOLERANT AUTOMATION SYSTEM AND METHOD FOR ERROR  
HANDLING IN A REAL-TIME AUTOMATION SYSTEM –

Please insert the following section heading after the title and prior to paragraph [0001]:

-- FIELD OF THE INVENTION --

Please insert the following section heading after paragraph [0001] and prior to paragraph [0002]:

-- BACKGROUND OF THE INVENTION --

Please insert the following section heading after paragraph [0005] and prior to paragraph [0006]:

-- SUMMARY OF THE INVENTION --

Please insert the following section heading after paragraph [0019] and prior to paragraph [0020]: *ycc 12/10/07*

-- BRIEF DESCRIPTION OF THE DRAWINGS --

Please insert the following section heading after paragraph [0023] and prior to paragraph [0024]: *ycc 12/10/07*

-- DETAILED DESCRIPTION OF THE INVENTION --

Please replace the Abstract on page 14 with the following replacement Abstract:

**Abstract**

The invention relates to an automation system, wherein error (F) reaction is improved. This is achieved by means of providing a method for the treatment of errors in a real time automation system, wherein at least one error reaction function (FT1, FT2, FT3) is triggered by at least one processing error (F) and/or access error (F). Said The improvement is achieved by means of